



A Guide to Creative Colours & Finishes

We recommend using this guide to request a painted sample from your supplier prior to placing your order

♦ Durable, beautiful and guaranteed to last

Committed to the highest standards of product quality and workmanship, we undertake a rigorous regime of quality inspections and controls, ensuring our powder coated products comply with all the requirements of the relevant British, European and Qualicoat* standards.

We are proud to back our advanced production processes with the assurance of a **25-Year Paint Guarantee**, which covers the coated aluminium against any of the following faults:

- ♦ *Peeling, powdering and blistering*
- ♦ *Corrosion except due to bending or folding after the application of the paint*
- ♦ *Chalking, fading and loss of sheen out of the Qualicoat* regulation*
- ♦ *Filiform corrosion*



♦ *Request a painted sample of your chosen colour before making your final decision.*



* Marine guarantee applied for separately. Qualicoat is a quality-label organisation established to maintain and promote the quality of coating on aluminium and its alloys.

Alchemy

Combines the best of anodised
and powder coated finishes

Introducing an innovative new range of anodised
effect colours that combine the unique style and
aesthetics of anodising with the protective qualities
of a high quality powder coated finish.



Golden Beach
ALC004

Gold Pearl
ALC003

Bronze
ALC002



Silver Grey
ALC006

Titanium Grey
ALC005

Storm Grey
ALC007



Steel Grey
ALC008

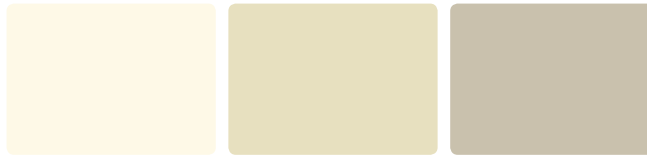
Black
ALC001

*Having selected the finish for your project,
simply speak to your supplier and they will
arrange for a sample to be sent to you.*

Cotswold

The perfect colour palette for traditional
projects and conservation areas

The classic shades and warm tones in our new
Cotswold range have been developed to provide
the perfect finish for both new-build and heritage
properties alike.



Burford White
CWD001

Bibury Steam
CWD003

Bath Stone
CWD004



Fairford Tile
CWD006

Slad Stone
CWD015

Bourton Cream
CWD002



Cheltenham Stone
CWD005

Painswick Stone
CWD008

Moreton Ground
CWD007



Cotswold Green
CWD012

Tetbury Field
CWD009

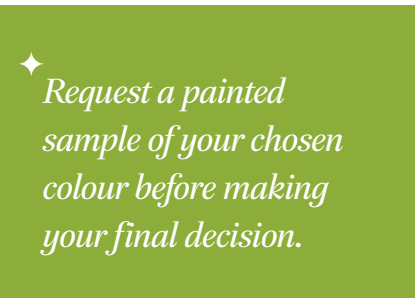
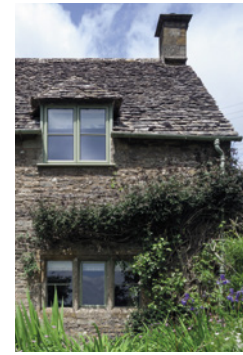
Wotton Olive
CWD010



Chedworth Green
CWD013

Westonbirt Leaf
CWD014

Stroud Sky
CWD011



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Naturals

Inspiring colours and finishes for contemporary
architecture and restoration projects

Beautiful colour-rich coatings, in a variety
of versatile shades, the ever popular 'Naturals'
range offers style and protection for all your
Smart windows and doors.



Reassuring quality with a lustrous finish

Our in-house polyester powder coating facilities
are the most advanced of their kind in the UK.

This allows us to provide the widest range of high quality
standard and non-standard colours and finishes for virtually
every requirement. Each finish meets the demanding
marine-grade standard*, enabling our systems to be
used in even the most challenging environments.

The paint process begins in our pre-treatment area.
Alkaline and acid based and 100% chromate free, this stage
of finishing ensures the aluminium is perfectly prepared,
ready for the polyester powder coating to be evenly and
smoothly applied to the surface. The result is a beautiful,
durable and low-maintenance finish.

Reflecting our commitment to sustainable manufacture,
our finishing plant incorporates a number of environmental
features. These include rainwater capture, allowing us to
use filtered and cleaned water in the pre-treatment process,
and a powder recycling system, which captures and re-uses
98% of all excess powder.

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range offers style and protection for all your
Smart windows and doors.



Sensations

The 'Sensations' colours feature
excellent design qualities

An exclusive range of metallic finishes that combine with a unique
tactile finish to bring style and durability to any building project.
Ideal for both modern architecture and restoration projects,
'Sensations' broad palette of colours and provides
a unique finish to windows and doors.



Choosing the right colour for your home

Having selected the finish for your project, simply speak
to your supplier and they will arrange for a sample to
be sent to you. This is a very important stage in making
completely sure the tone and shade are exactly what you
want. We have taken great care to make the colours in
this brochure a close representation of the finishes
available. We always recommend viewing a painted
sample of aluminium before making your final decision.

Our extensive and varied range of colour and finish options
provides inspiration for all types of properties. From contemporary
urban homes to traditional Cotswold cottages, we have the
perfect colour to suit every project in any location.

The complete range includes our ever-popular Naturals,
Sensations, Cotswold and Alchemy collections, as well as the
all new Creations colour palette, developed specifically to suit
our range of Designer Doors.



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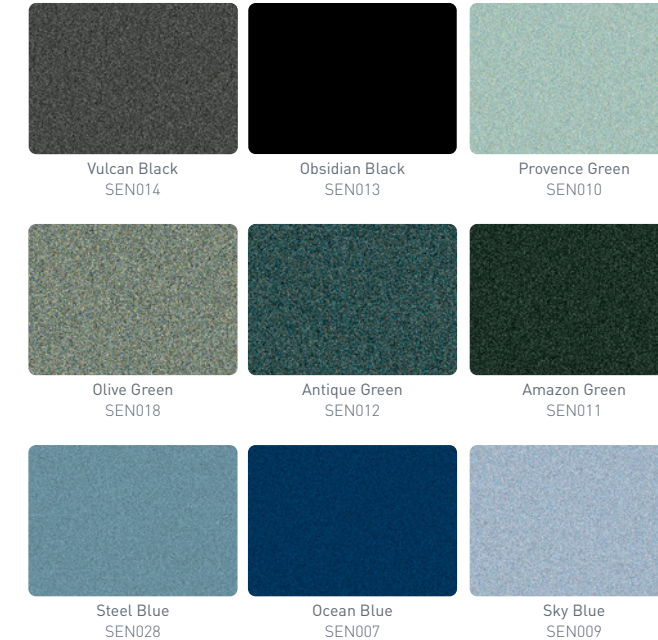
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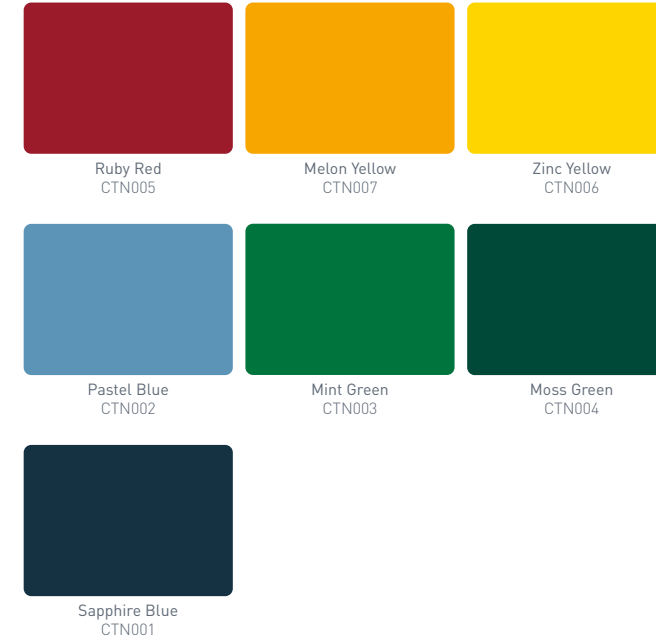
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Creations

The perfect finish for our
Designer Door range

Our Creations colour range for Designer Doors offers a
vibrant palette of seven classic colours to inspire the perfect
focus point for your home. The range includes bright
timeless classics which will add beauty and elegance
to any door.



✦ *Having selected the finish for your project,
simply speak to your supplier and they will
arrange for a sample to be sent to you.*

✦ *Our systems have been designed to not
only withstand all that the elements
can throw at them, but also deliver
minimum heat loss and great
thermal efficiency.*

✦ *Our unrivalled range of colours are
available in a choice of textured
and non-textured finishes. All of which
are scratch and corrosion resistant.*

Please insert colour sample below



Your Smart colour sample