



A Guide to Creative Colours & Finishes

We recommend using this guide to request a painted sample from your supplier prior to placing your order

♦ Durable, beautiful and guaranteed to last

Committed to the highest standards of product quality and workmanship, we undertake a rigorous regime of quality inspections and controls, ensuring our powder coated products comply with all the requirements of the relevant British, European and Qualicoat* standards.

We are proud to back our advanced production processes with the assurance of a **25-Year Paint Guarantee**, which covers the coated aluminium against any of the following faults:

- ♦ *Peeling, powdering and blistering*
- ♦ *Corrosion except due to bending or folding after the application of the paint*
- ♦ *Chalking, fading and loss of sheen out of the Qualicoat* regulation*
- ♦ *Filiform corrosion*



♦ *Request a painted sample of your chosen colour before making your final decision.*



* Marine guarantee applied for separately. Qualicoat is a quality-label organisation established to maintain and promote the quality of coating on aluminium and its alloys.

Alchemy

Combines the best of anodised
and powder coated finishes



Cotswold

The perfect colour palette for traditional
projects and conservation areas



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✦ *Having selected the finish for your project,
simply speak to your supplier and they will
arrange for a sample to be sent to you.*



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Naturals

Inspiring colours and finishes for contemporary
architecture and restoration projects



Reassuring quality
with a lustrous finish

Our in-house polyester powder coating facilities
are the most advanced of their kind in the UK.

This allows us to provide the widest range of high quality
standard and non-standard colours and finishes for virtually
every requirement. Each finish meets the demanding
marine-grade standard*, enabling our systems to be
used in even the most challenging environments.

The paint process begins in our pre-treatment area.
Alkaline and acid based and 100% chromate free, this stage
of finishing ensures the aluminium is perfectly prepared,
ready for the polyester powder coating to be evenly and
smoothly applied to the surface. The result is a beautiful,
durable and low-maintenance finish.

Reflecting our commitment to sustainable manufacture,
our finishing plant incorporates a number of environmental
features. These include rainwater capture, allowing us to
use filtered and cleaned water in the pre-treatment process,
and a powder recycling system, which captures and re-uses
98% of all excess powder.

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Sensations

The 'Sensations' colours feature
excellent design qualities



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Alchemy

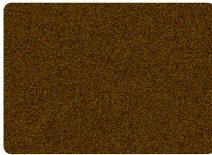
Combines the best of anodised
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Golden Beach
ALC004



Gold Pearl
ALC003



Bronze
ALC002



Silver Grey
ALC006



Titanium Grey
ALC005



Storm Grey
ALC007



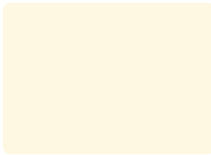
Steel Grey
ALC008



Black
ALC001

Cotswold

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Burford White
CWD001



Bibury Steam
CWD003



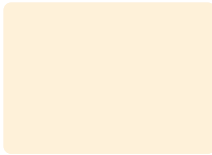
Bath Stone
CWD004



Fairford Tile
CWD006



Slad Stone
CWD015



Bourton Cream
CWD002



Cheltenham Stone
CWD005



Painswick Stone
CWD008



Moreton Ground
CWD007



Cotswold Green
CWD012



Tetbury Field
CWD009



Wotton Olive
CWD010



Chedworth Green
CWD013



Westonbirt Leaf
CWD014



Stroud Sky
CWD011

Naturals

Inspiring colours and finishes for contemporary
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White
KL010



Off-White
KL011



Gloss White
WP



Cream
KL001



Brown
KL006



Dark Brown
KL007



Pebble Grey
KL016



Grey
KL012



Dark Grey
KL013



Anthracite Grey
KL005



Textured Anthracite
KL14ST



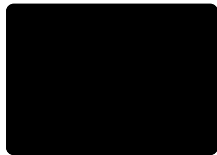
Dark Blue
KL003



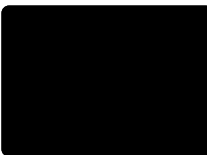
Dark Green
KL004



Dark Red
KL002



Black
BL



Textured Black
KL15ST



Agate Grey
KL017

Sensations

The 'Sensations' colours feature
excellent design qualities



Velour White
SEN001



Frost White
SEN022



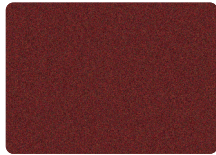
Dune
SEN002



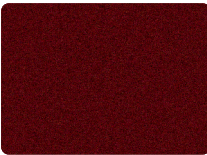
Sand
SEN003



Caramel
SEN031



Mars Red
SEN005



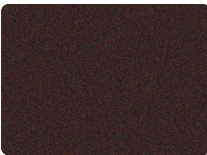
Basque Red
SEN032



Sienna Brown
SEN004



Cocoa Brown
SEN021



Chestnut Brown
SEN024



Silver Grey
SEN017



Diamond Grey
SEN026



Platinum Grey
SEN016



Desert Grey
SEN025



Antique Grey
SEN015



Vulcan Black
SEN014



Obsidian Black
SEN013



Provence Green
SEN010

Creations

The perfect finish for our
Designer Door range



Ruby Red
CTN005



Melon Yellow
CTN007



Zinc Yellow
CTN006



Pastel Blue
CTN002



Mint Green
CTN003



Moss Green
CTN004



Sapphire Blue
CTN001

✦ *Having selected the finish for your project,
simply speak to your supplier and they will
arrange for a sample to be sent to you.*

✦ *Our systems have been designed to not
only withstand all that the elements
can throw at them, but also deliver
minimum heat loss and great
thermal efficiency.*

✦ *Our unrivalled range of colours are
available in a choice of textured
and non-textured finishes. All of which
are scratch and corrosion resistant.*

Please insert colour sample below



Your Smart colour sample